

Heat-Seal Emblems Application

Recommended heat-press settings. Times and temperatures may vary.

Testing application is recommended. Samples are available.

Please contact us for more information.

100% Cotton and Blends

TEMPERATURE: 325°F - 350°F

PRESSURE: Medium / Firm (approx 22 lbs)

TIME: 30 Seconds

NOTE: Pre-heat garments 2-3 seconds

100% Poly*

TEMPERATURE: 400°F

PRESSURE: Medium / Firm (approx 22 lbs)

TIME: 15-30 Seconds

*Some Poly types cannot withstand 400°F Temperatures.
Please test before mass production.

Genuine Leather Patches*

TEMPERATURE: 350°F - 360°F

PRESSURE: Light / Medium

TIME: 105 - 120 Seconds

BARRIER: 1/8" Thick Silicone Pad

NOTE: Pre-heat garments 10 seconds

*If using heat press with back heat, follow standard emblem instructions.
We recommend using Stahl's® Hotronix 360 IQ Hat Heat Press.

Uses

FOR USE ON: Cotton, Cotton/Poly Blends,
100% Polyester, Fleece and Wool.

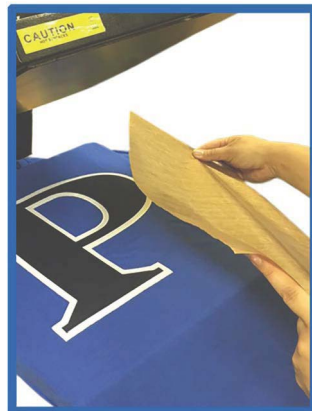
DOES NOT WORK ON: Leather, Some Nylon,
Some Types of Coatings on Athletic Mesh and
Safety Gear.

APPLYING EMBLEMS ON FLAT GARMENTS

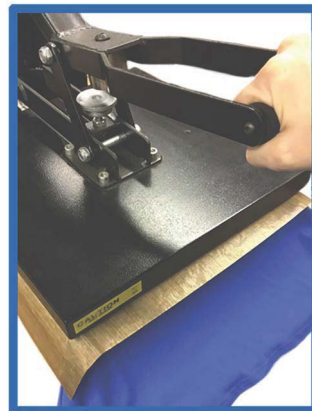
Step 1: Set emblem on garment.



Step 2: Use teflon paper to protect the emblem.



Step 3: Apply heat to the emblem and garment.



APPLYING EMBLEMS ON HATS

Step 1: Set hat into heat press with hat band turned out.



Step 2: Set emblem to hat with heat tape.



Step 3: With teflon paper on top of emblem, apply heat to hat.

