



# HEAT PRESS INSTRUCTIONS

ASI# 36901

**4310 S 131st Place Tukwila, WA, 98168**

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## *Tackle Twill Application Info*

*Times and temperatures may vary. Testing on safety garments is recommended.*

### **RECOMMENDED FOR USE ON:**

**100% cotton - 100% polyester - cotton/poly blends - fleece**

## **RECOMMENDED HEAT-PRESS SETTINGS**

### **for COTTON Fabrics:**

Pre-heat garment 10 seconds.

Pre-heat bottom pad 60 seconds.

Cover applique with teflon/kraft paper.

Heat at 400° F for 25 seconds. Pressure 80 lbs.

### **for POLYESTER Fabrics:**

Pre-heat garment 5 seconds.

Position applique in place with heat resistant tape.

Turn garment inside out. Cover garment with teflon/kraft paper.

Heat at 360° F for 50 seconds. Pressure 80 lbs.

***Warning: Some fabrics/coatings don't work and need to be tested.  
Test product to determine suitability for your intended use.***